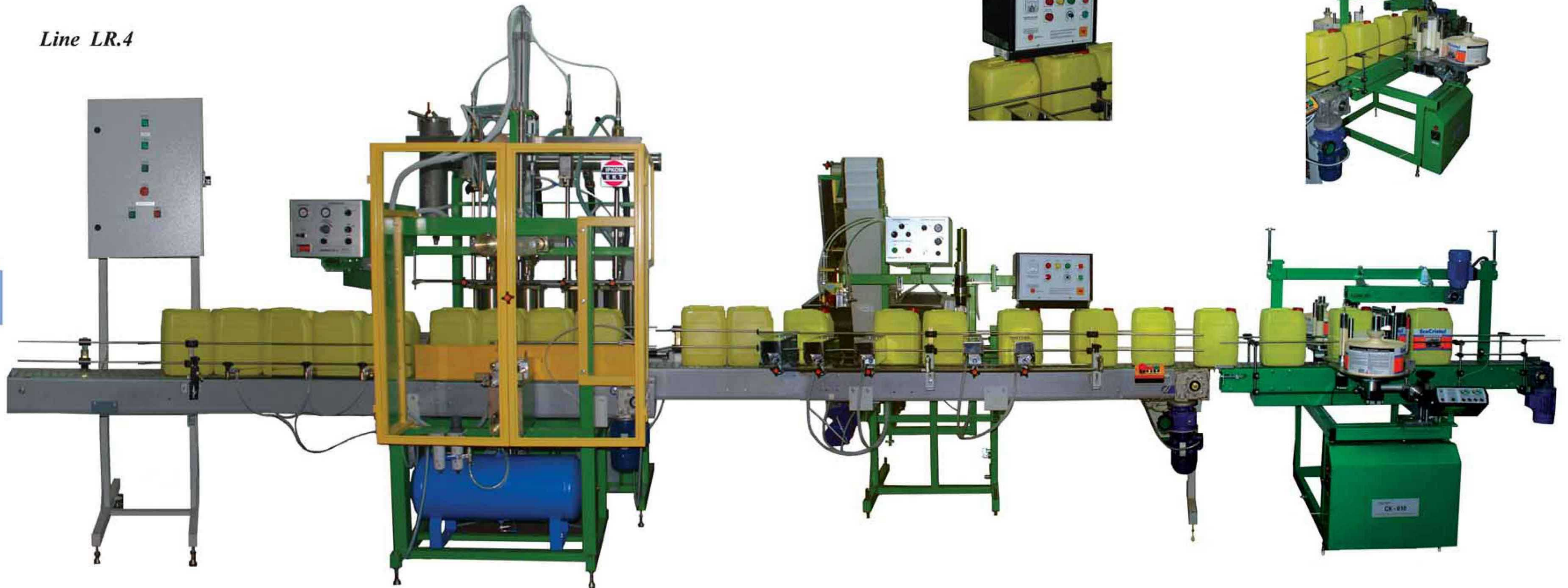


LINES FOR FILLING AND CLOSING

Line LR series, type LR.4

Line LR.4



Induction soldering of a mouth



Device for labeling on two sides (Self-pasted labels in a roll)



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INTENDED USE

Line LR.4 is intended for automatic filling up and closing of polyethylene fuel cans $V = 1-10$ л. chemical and technical, quiet and especially foaming liquids.

Line performs the following operations:

- clearing from admixtures;
- simultaneous filling up of 4 fuel cans;
- automatic stacking and twisting of polyethylene covers;
- induction soldering of a mouth;
- labeling on two sides.

TECHNICAL CHARACTERISTICS

LR.4

Volume of dose (continuously adjustable), sm^3	1000-10000
Dosing error, % not more	$\pm 0,5$
Pressure of compressed air, kg/sm^2	5+6
Consumption of compressed air, not more m^3/h	82
Installed power of electric motor, kW	0,99
Overall dimensions, mm at most LxBxH (* depends on length of the conveyor)	Lx1800x2260
Weight, kg, not more	1500
Reduced productivity (canister $V=4l.$) l./hour	4000

SERVICE CONDITIONS : Machine is completely adapted for EX explosive environment operation (Russian GOZGORTECHNADZOR Certificate)



Station dosing and filling (four nozzles)



Device of automatic stacking and twisting of polyethylene covers

